

Date: Tuesday, 1/17/2006 10:52:18 AM  
 User: COSS Admin

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SKITUBE WEB	
Job Number	: 25540		Part Number	: D2739	
Estimate Number	: 10498		Drawing Number	: D2739 REV B	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 1/17/2006 S.O. No. : N/A		Drawing Revision	: B	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 1/24/2006	
Previous Run	: 25331		Qty:	20 Um: Each	
Written By	: SEE COMMENT BELOW				
Checked & Approved By	: SEE COMMENT BELOW				
Comment	: Est. C 02.11.28 Reformat KJ				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D26005108	Extrusion 'I Beam' thin
		
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s) Extrusion 'I Beam' thin Pick: Qty Part Number Description Batch 1 D2600-5 Web B12433 a.m 06-01-17		
		
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
		
<b>Comment:</b> LANDING GEAR RESOURCE 1 1-Cut D2600-5 to length as per Dwg D2739 a.m 06-01-18 2-Drill pilot holes in web using drilling Jig DT8162 as per Dwg D2739 a.m 06-01-18 3-Use uni-bit to open holes to finish size as per Dwg D2739 a.m 06-01-19 4-Bevel Fwd ends (1" max) of extrusion and Deburr holes and ends. a.m 06-01-19 5-Use a red or black lead-free paint pen to write the part number and batch number in the middle of each web. a.m 06-01-24		
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		
<b>Comment:</b> HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1 a.m 06-01-24		

4.0	QC5	INSPECT WORK TO CURRENT STEP
		
<b>Comment:</b> INSPECT WORK TO CURRENT STEP DP 06-1-24		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/01/25  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



## WORK ORDER CHANGES

W/O:		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
DATE	STEP						

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date &amp; initial all entries